



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

WinDoor, Inc.
7500 Amsterdam Drive
Orlando, FL 32832

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "4000" Aluminum Single Hung Window -- L.M.I.

APPROVAL DOCUMENT: Drawing No. 08-02104, titled "4000 Aluminum Single Hung Window SGP Equal Leg and Flange - LMI & SMP", sheets 1 through 13 of 13, dated 06/21/13, with revision #1 dated 12/31/13, prepared by manufacturer, signed and sealed by Luis R. Lomas, P.E., bearing the Miami-Dade County Product Control Section Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 and evidence page E-1, as well as approval document mentioned above. The submitted documentation was reviewed by Manuel Perez, P.E.



Handwritten signature and date:
3/17/14

NOA No. 13-0917.09
Expiration Date: March 27, 2019
Approval Date: March 27, 2014
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **08-02104**, titled "4000 Aluminum Single Hung Window SGP Equal Leg and Flange – LMI & SMI", sheets 1 through 13 of 13, dated 06/21/13, with revision #1 dated 12/31/13, prepared by manufacturer, signed and sealed by Luis R. Lomas, P.E.

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
along with marked-up drawings and installation diagram of an aluminum single hung window, prepared by National Certified Testing Laboratories, Inc., Test Report No. NCTL-210-3860-1, dated 04/02/13, signed and sealed by Gerald J. Ferrara, P.E.

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC-2010**, dated 06/21/13, prepared, signed and sealed by Luis R. Lomas, P.E.
2. Glazing complies with **ASTM E1300-04**

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

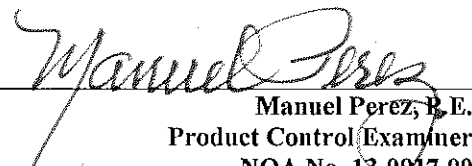
1. Notice of Acceptance No. **11-0624.02** issued to **E.I. DuPont DeNemours & Co., Inc.** for their "**DuPont SentryGlas® Interlayer**" dated 08/25/11, expiring on 01/14/17.

F. STATEMENTS

1. Statement letter of conformance complying with **FBC-2010**, and of no financial interest, dated 06/27/13, issued, signed and sealed by Luis R. Lomas, P.E.

G. OTHERS

1. None.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 13-0917.09
Expiration Date: March 27, 2019
Approval Date: March 27, 2014

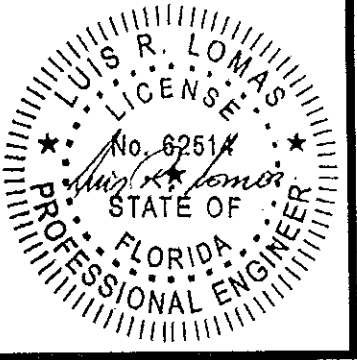
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.

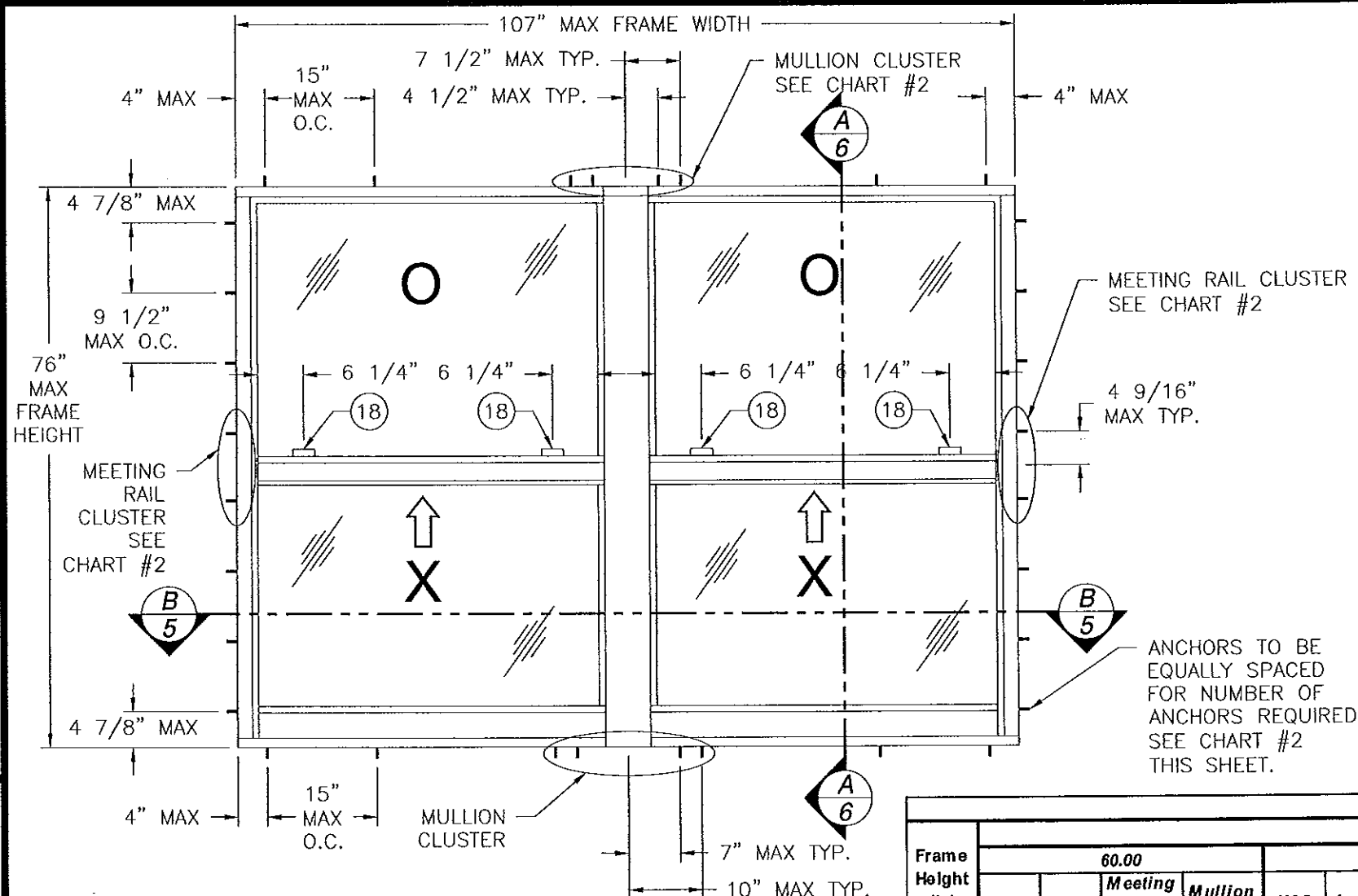
NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING THE HVHZ.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. SHIMS SHALL BE MADE FROM MATERIALS CAPABLE OF SUSTAINING APPLICABLE LOADS, LOCATED AND APPLIED IN A THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: ALUMINUM 6063-T6.
12. UNITS MUST BE GLAZED PER ASTM E1300-04, SEE SHEET 2 FOR GLASS OPTIONS.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #14 CUT-THREAD WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 7/16" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING INTO MASONRY/CONCRETE USE 1/4" ELCO CRETE-FLEX TAPCON WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS MINIMUM GRADE 5 WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD - MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
 - C. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
 - D. METAL STRUCTURE: STEEL 16GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM

TABLE OF CONTENTS	
SHEET NO.	DESCRIPTION
1	NOTES
2 - 4	ELEVATIONS
5 - 6	CROSS SECTIONS
7 - 11	INSTALLATION DETAILS
12 - 13	COMPONENTS

<div>Approved as complying with the Florida Building Code Date <u>March 27, 2014</u> NOA# <u>13-0017-09</u> Miami Dade Product Control By <u>Mmanuel Perry</u></div>	<div>WinDoor INCORPORATED</div> <div>7500 AMSTERDAM DRIVE ORLANDO, FL 32832 Phone: 407.481.8400 Fax: 407.481.0505 www.windoorinc.com</div>	<div>SIGNED: 01/02/2014</div> <div></div>					
	<div>4000 ALUMINUM SINGLE HUNG WINDOW SGP EQUAL LEG AND FLANGE -- LMI & SMI NOTES</div> <table><tr><td>DRAWN: V.L.</td><td>DWG NO. 08-02104</td><td>REV A</td></tr><tr><td>SCALE NTS</td><td>DATE 06/21/13</td><td>SHEET 1 OF 13</td></tr></table>		DRAWN: V.L.	DWG NO. 08-02104	REV A	SCALE NTS	DATE 06/21/13
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SCALE NTS	DATE 06/21/13	SHEET 1 OF 13					



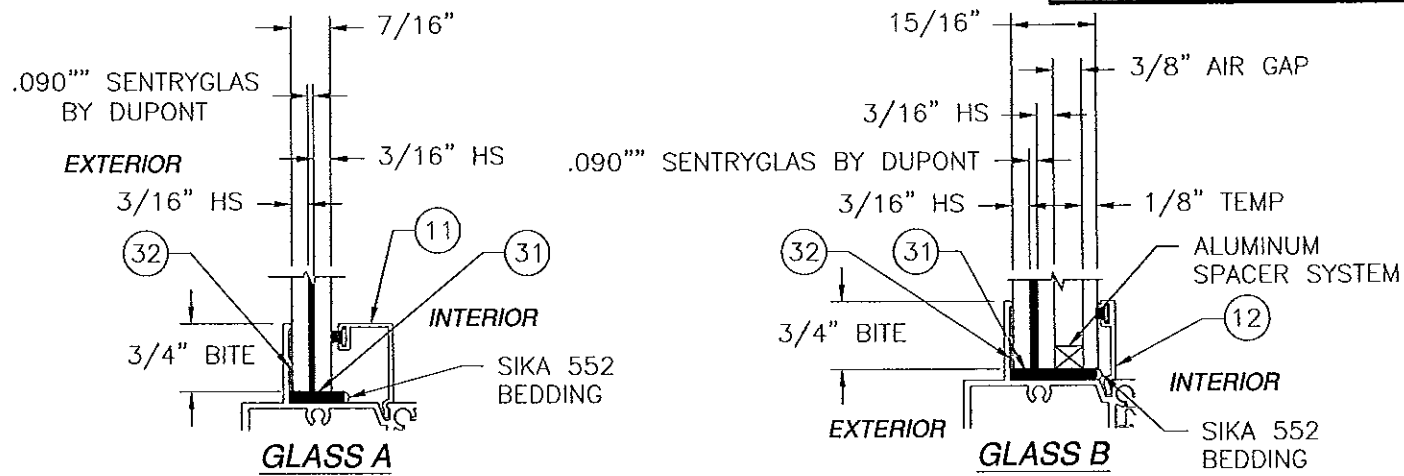
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.

- NOTE:
1. FLANGE UNIT DIMENSIONS : 108" X 77" TIP TO TIP
 2. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 3. SILL RETAINER FULL LENGTH OF SILL

CHART #1 Design pressure (psf)										
Frame Height (in)	Frame width (in)									
	60.00		72.00		84.00		96.00		107.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
30.00	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
36.00	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	139.1
42.00	120.0	150.0	120.0	150.0	120.0	150.0	120.0	141.5	120.0	123.4
48.00	120.0	150.0	120.0	150.0	120.0	150.0	120.0	129.0	111.9	111.9
54.00	120.0	150.0	120.0	150.0	120.0	144.8	119.6	119.6	103.2	103.2
60.00	120.0	150.0	120.0	150.0	120.0	136.9	112.6	112.6	96.5	96.5
66.00	120.0	150.0	120.0	135.2	120.0	121.3	107.2	107.2	91.3	91.3
72.00	120.0	136.9	120.0	120.5	108.4	108.4	98.6	98.6	87.2	87.2
76.00	120.0	128.0	112.2	112.2	101.0	101.0	92.0	92.0	85.0	85.0

CHART #2 Number of anchor locations required																				
Frame Height (in)	Frame Width (in)																			
	60.00				72.00				84.00				96.00				107.00			
	H&S	Jamb	Meeting rail cluster	Mullion cluster	H&S	Jamb	Meeting rail cluster	Mullion cluster	H&S	Jamb	Meeting rail cluster	Mullion cluster	H&S	Jamb	Meeting rail cluster	Mullion cluster	H&S	Jamb	Meeting rail cluster	Mullion cluster
30.00	1	1	1	2	2	1	2	2	2	1	2	3	2	1	2	3	2	1	2	3
36.00	1	1	1	2	2	1	2	2	2	1	2	3	2	1	2	3	2	1	2	3
42.00	2	2	2	3	2	2	2	3	2	2	2	3	2	2	2	3	2	2	2	3
48.00	2	2	2	3	2	2	2	3	2	2	2	4	2	2	2	4	2	2	2	3
54.00	2	2	2	3	2	2	2	4	2	2	2	4	2	2	2	4	2	2	2	4
60.00	2	3	2	4	2	3	2	4	2	3	2	4	2	3	2	4	2	3	2	4
66.00	2	3	1	4	2	3	2	4	2	3	2	4	2	3	2	4	2	3	2	4
72.00	2	3	1	4	2	3	2	4	2	3	2	4	2	3	2	4	2	3	2	4
76.00	1	3	1	4	2	3	2	4	2	3	2	4	2	3	2	4	2	3	2	4

4000 ALUMINUM SINGLE HUNG TWIN WINDOW EXTERIOR VIEW	
DESIGN PRESSURE RATING	IMPACT RATING
±85.0PSF	LARGE AND SMALL MISSILE IMPACT
MISSILE LEVEL D, WIND ZONE 4 AND HVHZ FOR OTHER UNITS RATINGS SEE CHART #1	



Approved as complying with the Florida Building Code
Date: March 27, 2014
By: [Signature]

WinDoor INCORPORATED
7500 AMSTERDAM DRIVE
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4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE - LMI & SMI
TWIN ELEVATION & GLAZING DETAILS

DRAWN: V.L. DWG NO. 08-02104 REV A
SCALE NTS DATE 06/21/13 SHEET 2 OF 13

SIGNED: 01/02/2014

Professional Engineer
Luis R. Lomas
No. 62514
State of Florida

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.

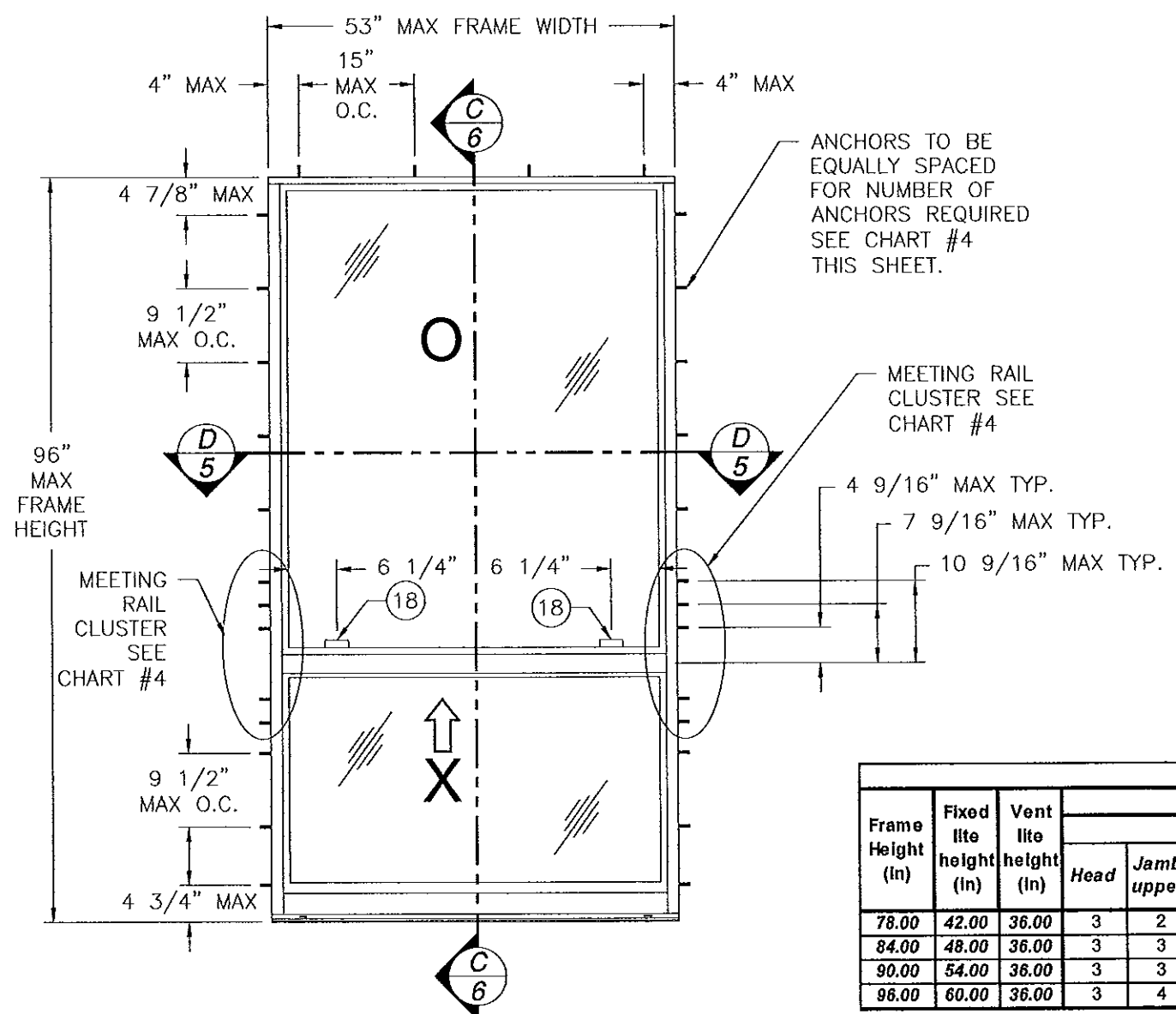


CHART #3

Maximum design pressure capacity chart (psf)

Frame Height (in)	Panel width (in)									
	30.0		36.0		42.0		48.0		53.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
78.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
84.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
90.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
96.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0

CHART #4

Number of anchor locations required

Frame Height (in)	Fixed lite height (in)	Vent lite height (in)	Frame Width (in)																			
			30.00				36.00				42.00				48.00				53.00			
			Head	Jamb upper	Meeting rail cluster	Jamb lower	Head	Jamb upper	Meeting rail cluster	Jamb lower	Head	Jamb upper	Meeting rail cluster	Jamb lower	Head	Jamb upper	Meeting rail cluster	Jamb lower	Head	Jamb upper	Meeting rail cluster	Jamb lower
78.00	42.00	36.00	3	2	2	2	3	3	3	2	3	3	3	2	4	3	4	3	4	3	4	3
84.00	48.00	36.00	3	3	2	2	3	3	3	2	3	3	3	2	4	3	4	3	4	3	5	3
90.00	54.00	36.00	3	3	2	2	3	4	3	2	3	4	3	2	4	4	4	3	4	4	5	3
96.00	60.00	36.00	3	4	2	2	3	4	3	2	3	5	3	2	4	5	4	3	4	5	5	3

4000 ALUMINUM SINGLE HUNG ORIEL WINDOW
EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
+120.0/-150.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 4 AND HVHZ
FOR OTHER UNITS RATINGS SEE CHART #3

- NOTE:
1. FLANGE UNIT DIMENSIONS : 54" X 97" TIP TO TIP
 2. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 3. NO FASTENERS IN SILL, AT SINGLE UNITS ONLY.

Approved as complying with the Florida Building Code

Date March 27, 2014

NOA# 13-0917-09

Miami Dade Product Control

By Marcus Berg

WinDoor
INCORPORATED

7500 AMSTERDAM DRIVE
ORLANDO, FL 32832

Phone: 407.481.8400
Fax: 407.481.0505
www.windoorinc.com

4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE – LMI & SMI
ORIEL ELEVATION

DRAWN: V.L.	DWG NO. 08-02104	REV A
SCALE NTS	DATE 06/21/13	SHEET 3 OF 13

SIGNED: 01/02/2014

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.

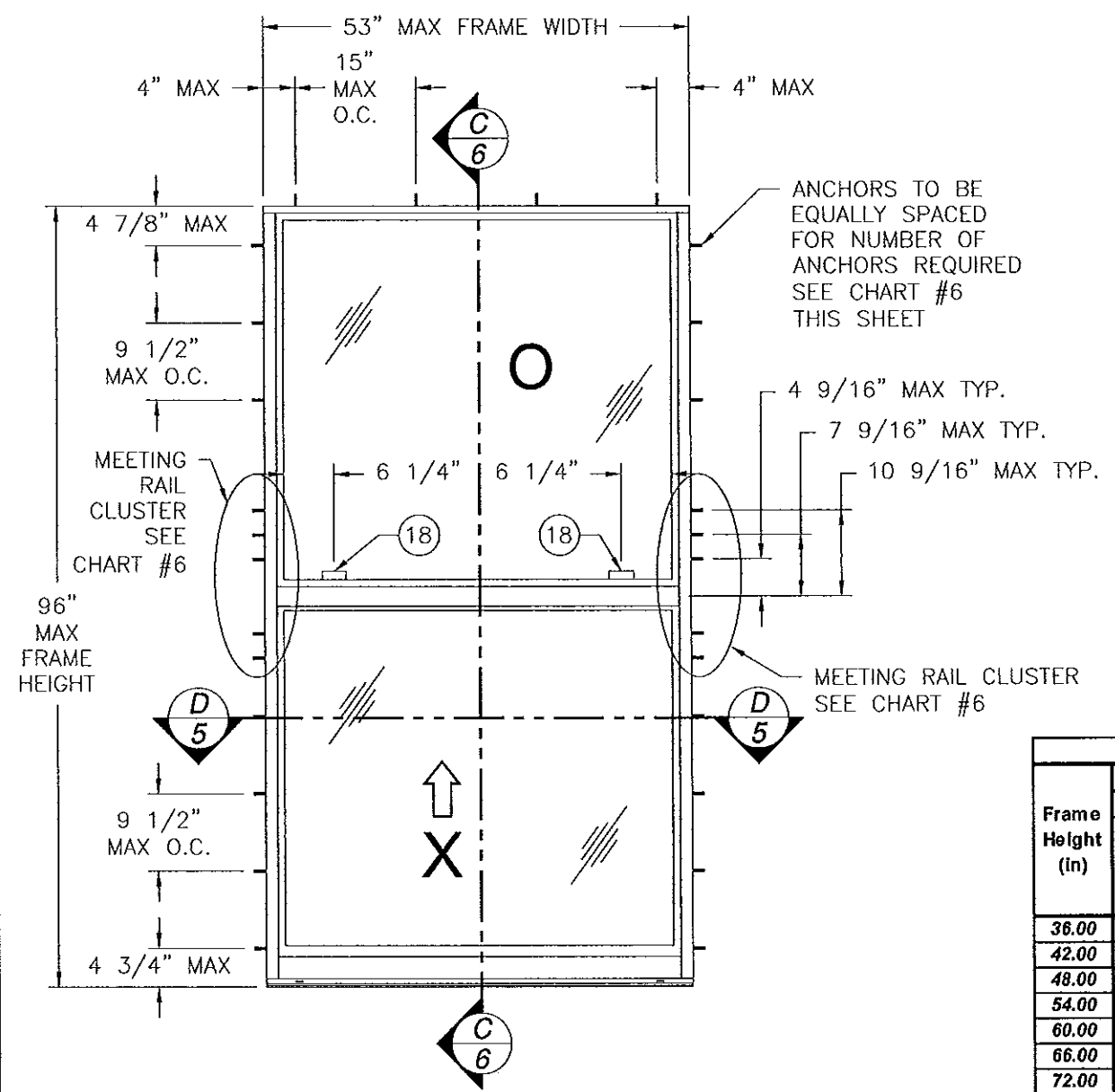


CHART #5
Maximum design pressure capacity chart (psf)

Frame Height (in)	Panel width (in)									
	30.0		36.0		42.0		48.0		53.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
36.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
42.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
48.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
54.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
60.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
66.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
72.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
78.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
84.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
90.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0
96.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0	120.0	150.0

CHART #6
Number of anchor locations required

Frame Height (in)	Frame Width (in)																			
	30.00				36.00				42.00				48.00				53.00			
	Head	Jamb upper	Meeting rail Cluster	Jamb lower	Head	Jamb upper	Meeting rail Cluster	Jamb lower	Head	Jamb upper	Meeting rail Cluster	Jamb lower	Head	Jamb upper	Meeting rail Cluster	Jamb lower	Head	Jamb upper	Meeting rail Cluster	Jamb lower
36.00	3	1	2	1	3	1	2	1	4	1	2	1	4	1	2	2	4	1	3	2
42.00	3	1	2	1	3	1	2	1	4	1	2	2	4	1	3	2	4	1	3	2
48.00	3	1	2	1	3	1	2	2	4	1	3	2	4	1	3	2	4	1	3	2
54.00	3	1	2	1	3	1	2	2	4	1	3	2	4	1	3	2	4	1	4	2
60.00	3	2	2	2	3	2	3	2	4	2	3	2	4	2	3	2	4	2	4	2
66.00	3	2	2	2	3	2	3	2	4	2	3	2	4	2	4	3	4	2	4	3
72.00	3	2	2	2	3	2	3	2	4	2	3	2	4	2	4	3	4	2	4	3
76.00	3	2	2	2	3	2	3	2	4	2	4	2	4	2	4	3	4	2	5	3
80.00	3	2	3	2	3	2	3	2	4	2	4	3	4	2	4	3	4	2	5	3
84.00	3	2	3	2	3	3	3	2	4	3	4	3	4	3	4	3	4	3	5	3
88.00	3	3	3	2	3	3	3	2	4	3	4	3	4	3	5	3	4	3	5	3
92.00	3	3	3	3	3	3	3	3	4	3	4	3	4	3	5	3	4	3	5	4
96.00	3	3	3	3	3	3	3	3	4	3	4	3	4	3	5	3	4	3	5	4

4000 ALUMINUM SINGLE HUNG WINDOW
EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
+120.0/-150.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 4 AND HVHZ
FOR OTHER UNITS RATINGS SEE CHART #5

- NOTE:
1. FLANGE UNIT DIMENSIONS : 54" X 97" TIP TO TIP
 2. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 3. NO FASTENERS IN SILL, AT SINGLE UNITS ONLY.

Approved as complying with the Florida Building Code
Date March 27, 2014
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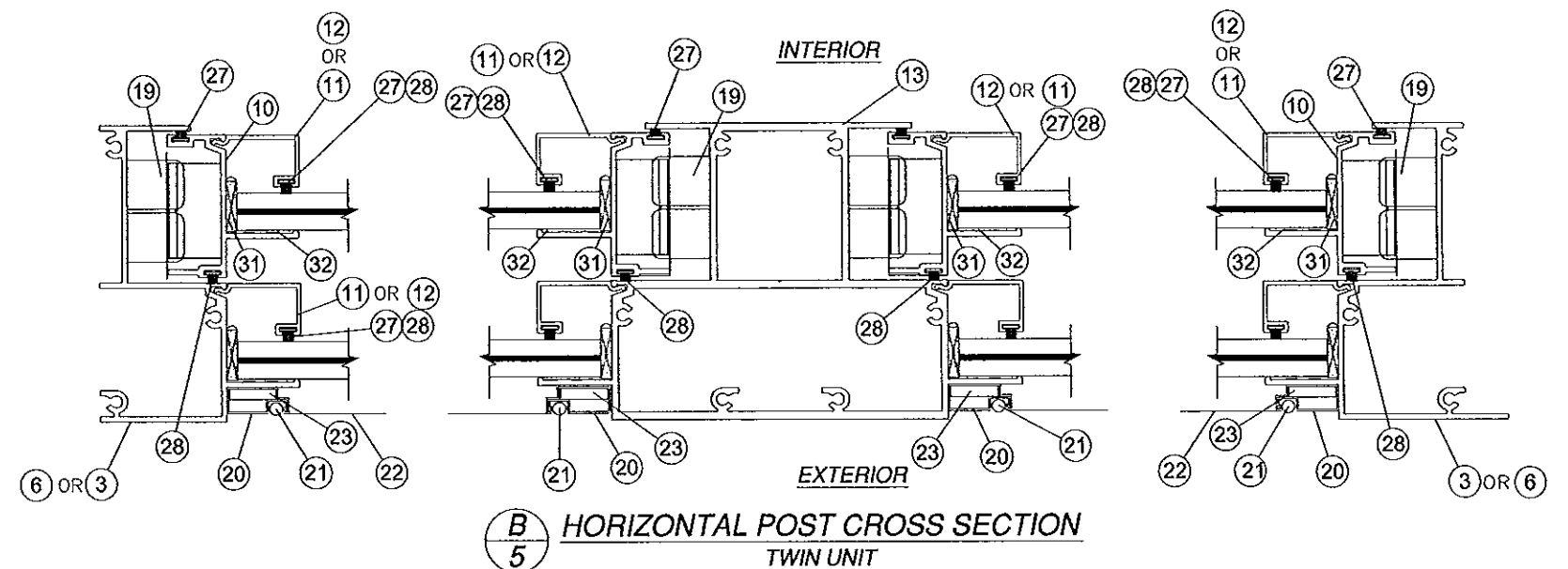
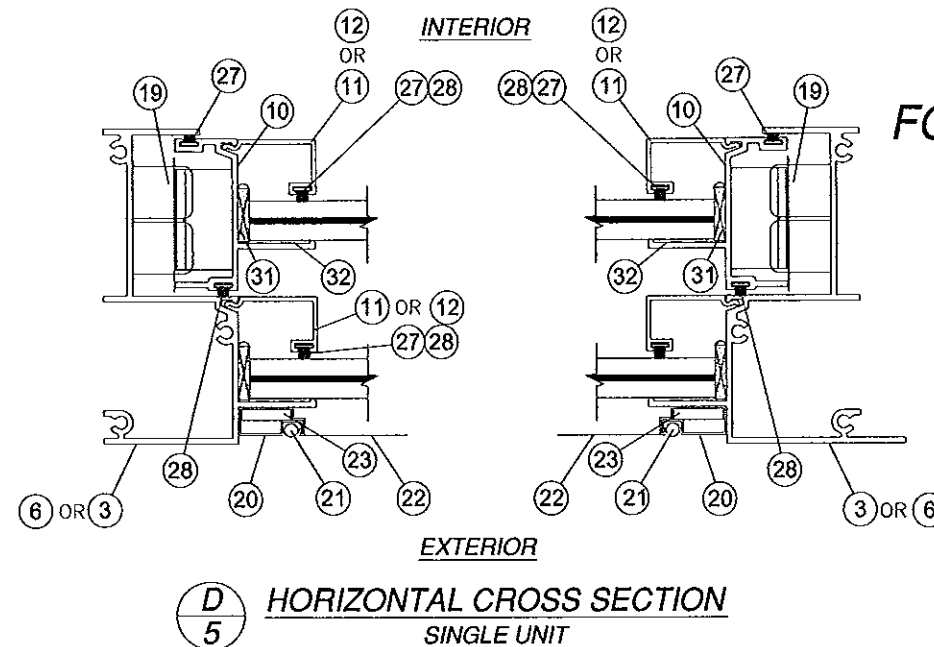
4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE – LMI & SMI
EQUAL LEG ELEVATION

SIGNED: 01/02/2014

LUIS R. LOMAS
LICENSED PROFESSIONAL ENGINEER
No. 62514
STATE OF FLORIDA

DRAWN: V.L.	DWG NO. 08-02104	REV A
SCALE NTS	DATE 06/21/13	SHEET 4 OF 13

PARTS LIST				
NO.	PART NUMBER	DESCRIPTION	MANUFACTURER	MATERIAL
1	FS-06612	FRAME HEAD EQUAL LEG	KEYMARK	ALUMINUM 6063-T6
2	FS-06613	FRAME SILL EQUAL LEG	KEYMARK	ALUMINUM 6063-T6
3	FS-06614	FRAME JAMB EQUAL LEG	KEYMARK	ALUMINUM 6063-T6
4	FS-06661	FRAME HEAD FLANGE	KEYMARK	ALUMINUM 6063-T6
5	FS-06662	FRAME SILL FLANGE	KEYMARK	ALUMINUM 6063-T6
6	FS-06663	FRAME JAMB FLANGE	KEYMARK	ALUMINUM 6063-T6
7	FH-06615	FIXED MEETING RAIL	KEYMARK	ALUMINUM 6063-T6
8	FH-06616	MEETING RAIL	KEYMARK	ALUMINUM 6063-T6
9	FH-06617	LIFT RAIL	KEYMARK	ALUMINUM 6063-T6
10	FS-06618	SASH JAMB	KEYMARK	ALUMINUM 6063-T6
11	FS-06667	7/16" GLASS STOP	KEYMARK	ALUMINUM 6063-T6
12	FS-06619	1" GLASS STOP	KEYMARK	ALUMINUM 6063-T6
13	FH-06668	VERTICAL IMPOST	KEYMARK	ALUMINUM 6063-T6
14	FS-04501	HEAD RECESS COVER	KEYMARK	ALUMINUM 6063-T6
15	FE-5031	SILL SNAP LOCK	KEYMARK	ALUMINUM 6063-T6
16	FS-06671	HEAD FILLER	KEYMARK	ALUMINUM 6063-T6
17	FS-06664	SILL RETAINER	KEYMARK	ALUMINUM 6063-T6
18	H4000-BL-SL202	SASH LOCK	WINDOOR	
19		BLOCK AND TACKLE BALANCE	WINDOOR	
20	S4000-XX-150	SCREEN HEAD, JAMB AND SILL	WINDOOR	ALUMINUM 6063-T6
21	S10010-BL-2200R	SCREEN SPLINE	WINDOOR	
22	SBV-XX-0600Z	SCREEN CLOTH	WINDOOR	
23	54080-ML-FB11	SCREEN CORNER KEY	WINDOOR	ALUMINUM 6063-T6
24	122003	.187X.350 FINSEAL	ULTRAFAB	
25	W4000-BL-20218	.187X.300 WEATHERSTRIP	FRANK LOWE	PROLON
26	W4000-BL-SCE42	1.300X1.750X.375 CLOSED CELL PAD	TEAM PLASTICS	FOAM
27	122001	.187X.220 FINSEAL	ULTRAFAB	
28	122002	.187X.240 FINSEAL	ULTRAFAB	
29	131096	#6X3/4" SWEEP ATTACHMENT SCREW		STAINLESS STEEL
30	131014	#8X1" RAIL ATTACHMENT SCREW		STAINLESS STEEL
31	121104	SETTING BLOCK	FRANK LOWE	85 DURO SHORE A
32	C4000-91-351AX	PURFECT GLAZE HOT MELT COMPOUND	HENKEL AMERICAS	
33	FS-07419	FRAME EQUAL LEG W/ CHANNEL	KEYMARK	ALUMINUM 6063-T6
34	FS-07418	FRAME FLANGE W/ CHANNEL	KEYMARK	ALUMINUM 6063-T6
35	FH-06670	SHEAR BLOCK	KEYMARK	ALUMINUM 6063-T6
36	FS-07492	REINFORCEMENT	KEYMARK	ALUMINUM 6005-T6
37	FS-07493	REINFORCEMENT	KEYMARK	ALUMINUM 6005-T6



FOR ILLUSTRATION PURPOSES ONLY
FOR INSTALLATION DETAILS
REFER TO SHEETS 7 - 11

SIGNED: 01/02/2014

Approved as complying with the
Florida Building Code
Date March 27, 2014
NOA# 13-0917.07
Miami Dade Product Control

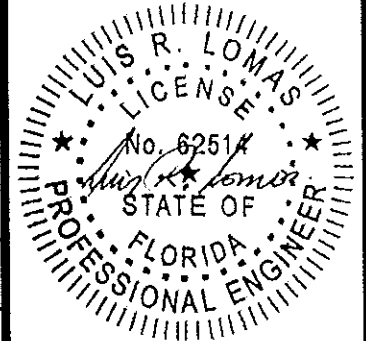
By Manuel Perez

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7500 AMSTERDAM DRIVE
ORLANDO, FL 32832
Phone: 407.481.8400
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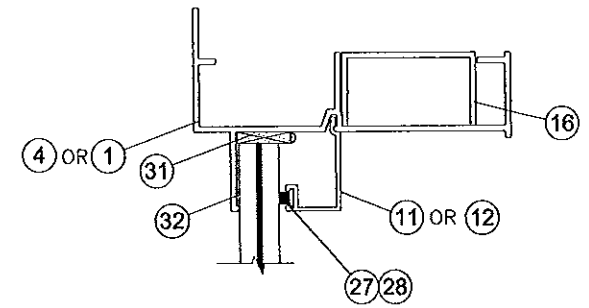
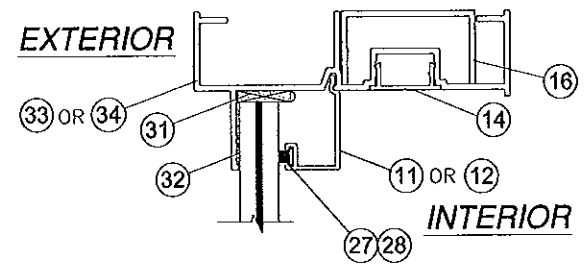
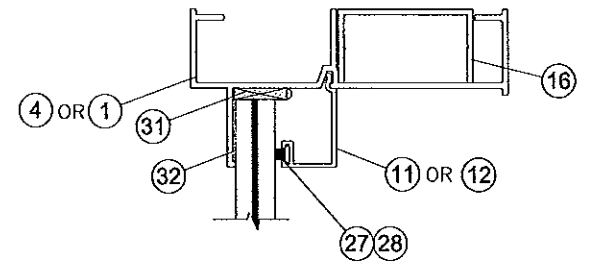
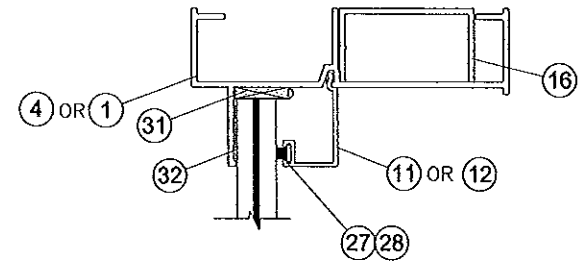
4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE - LMI & SMI
B.O.M. & CROSS SECTIONS

DRAWN: V.L. DWG NO. 08-02104 REV A
SCALE NTS DATE 06/21/13 SHEET 5 OF 13

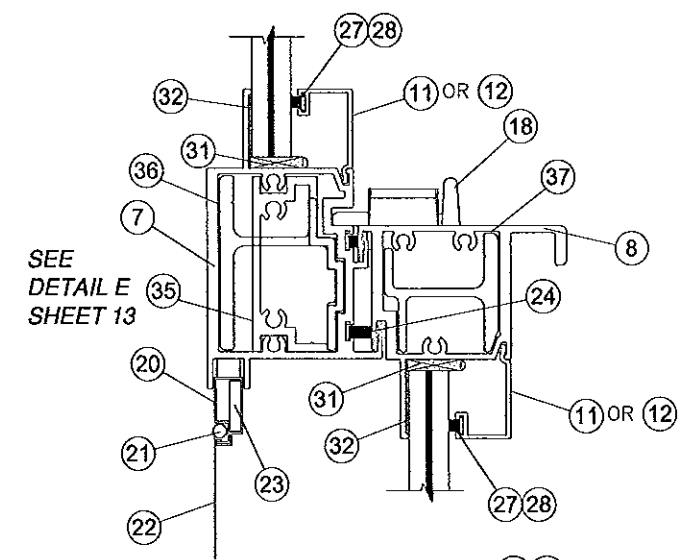
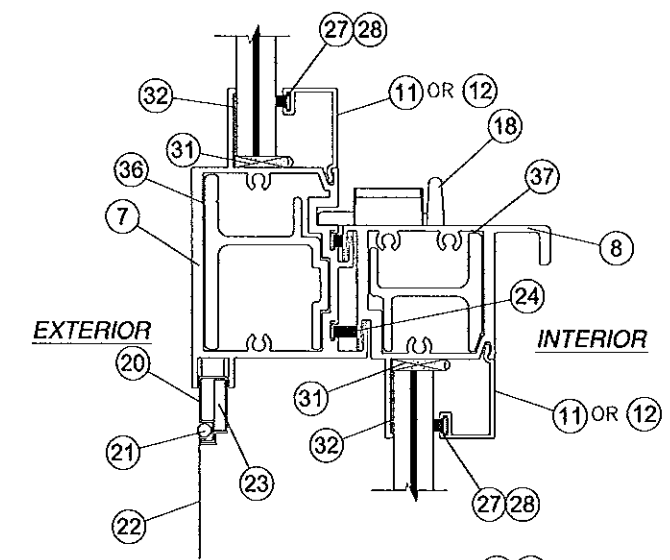


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FOR INSTALLATION DETAILS REFER TO SHEETS 7 - 11

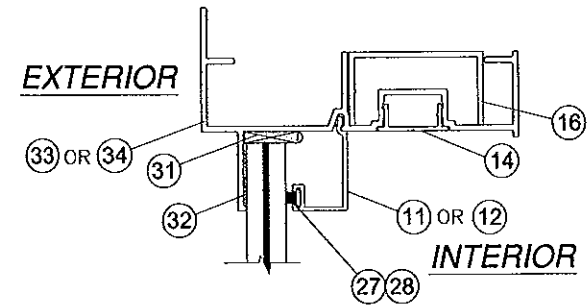
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REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.



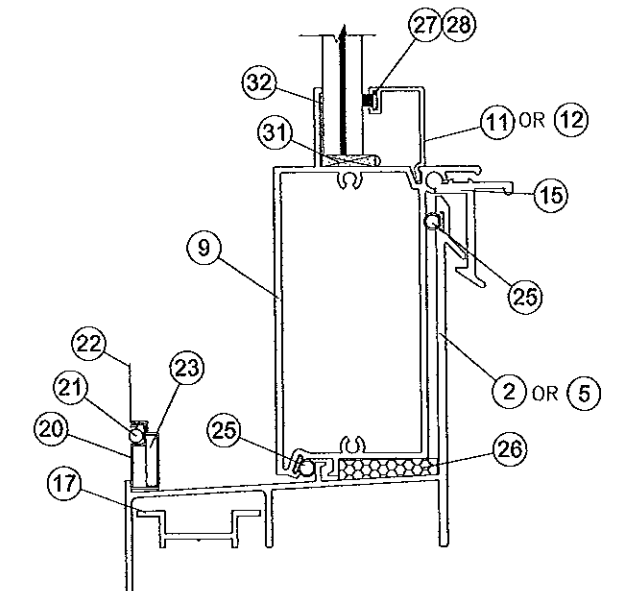
OPTIONAL HEAD FRAME



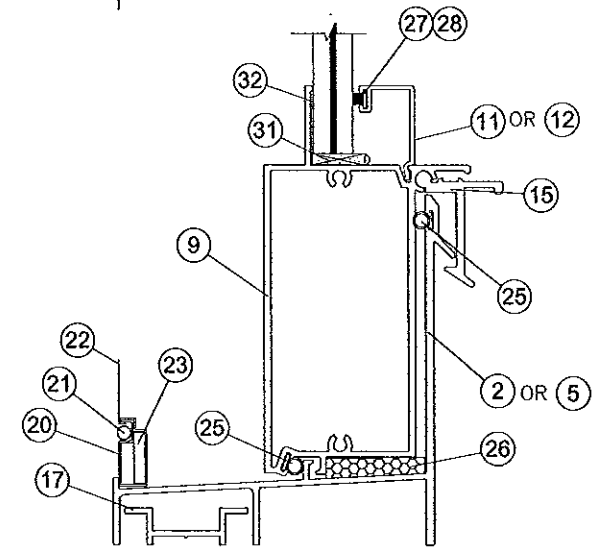
SEE
DETAIL E
SHEET 13



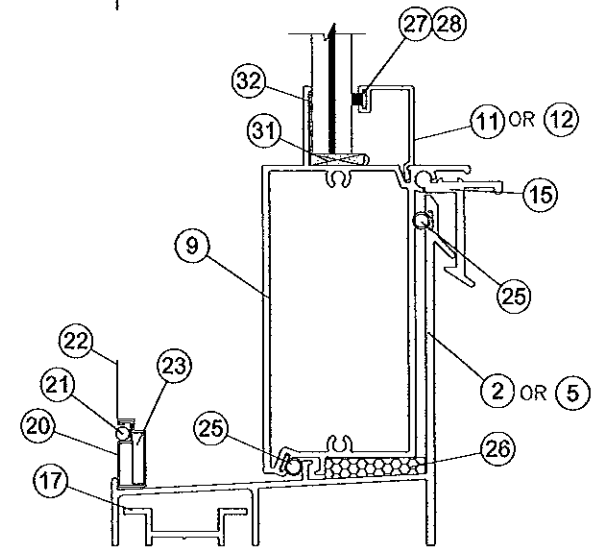
OPTIONAL HEAD FLANGE FRAME



VERTICAL CROSS SECTION
FLANGE FRAME
MEETING RAIL NOT SHOWN



C
6 VERTICAL CROSS SECTION
SINGLE UNIT

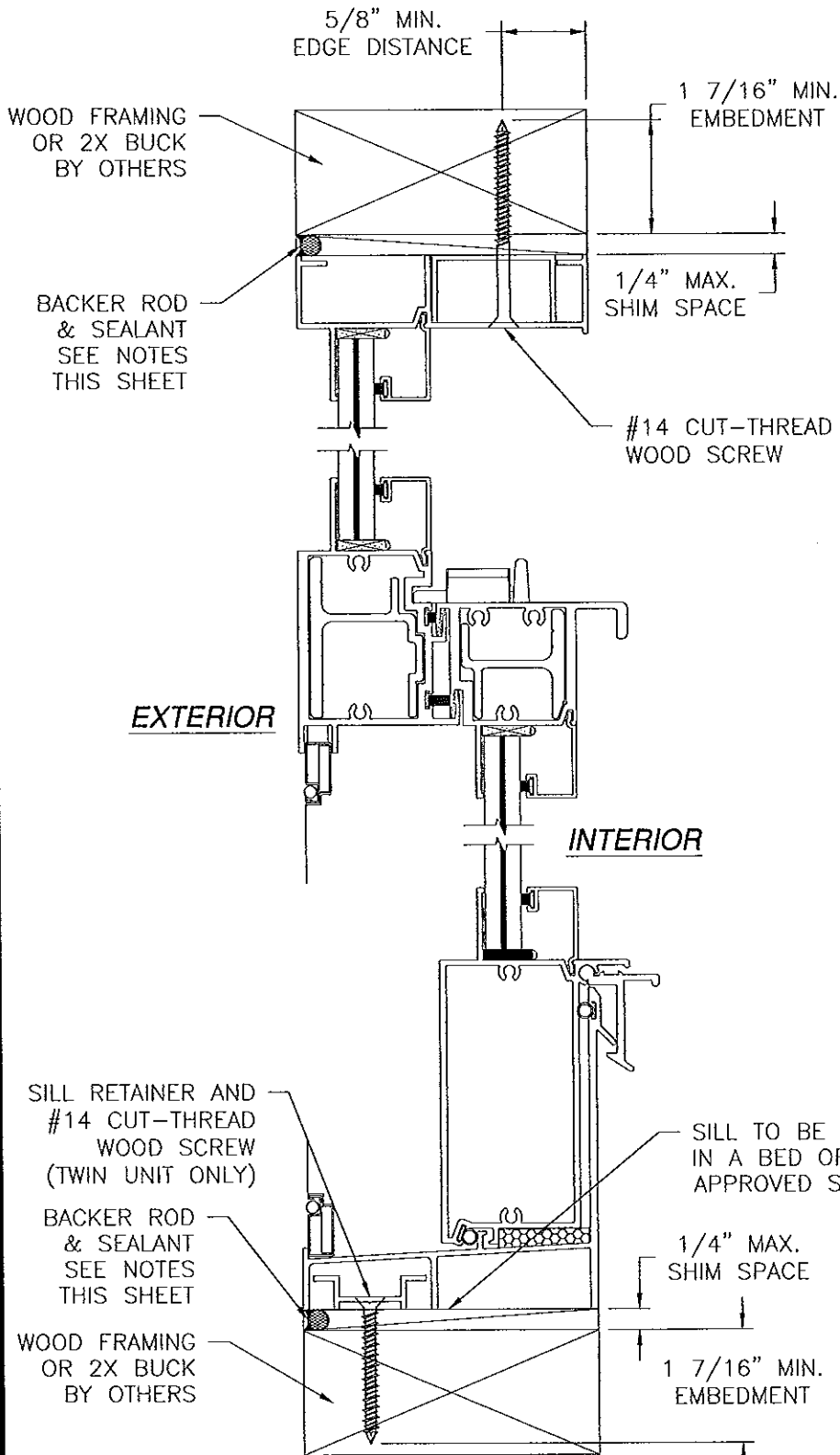


A
6 VERTICAL CROSS SECTION
TWIN UNIT

SIGNED: 01/02/2014

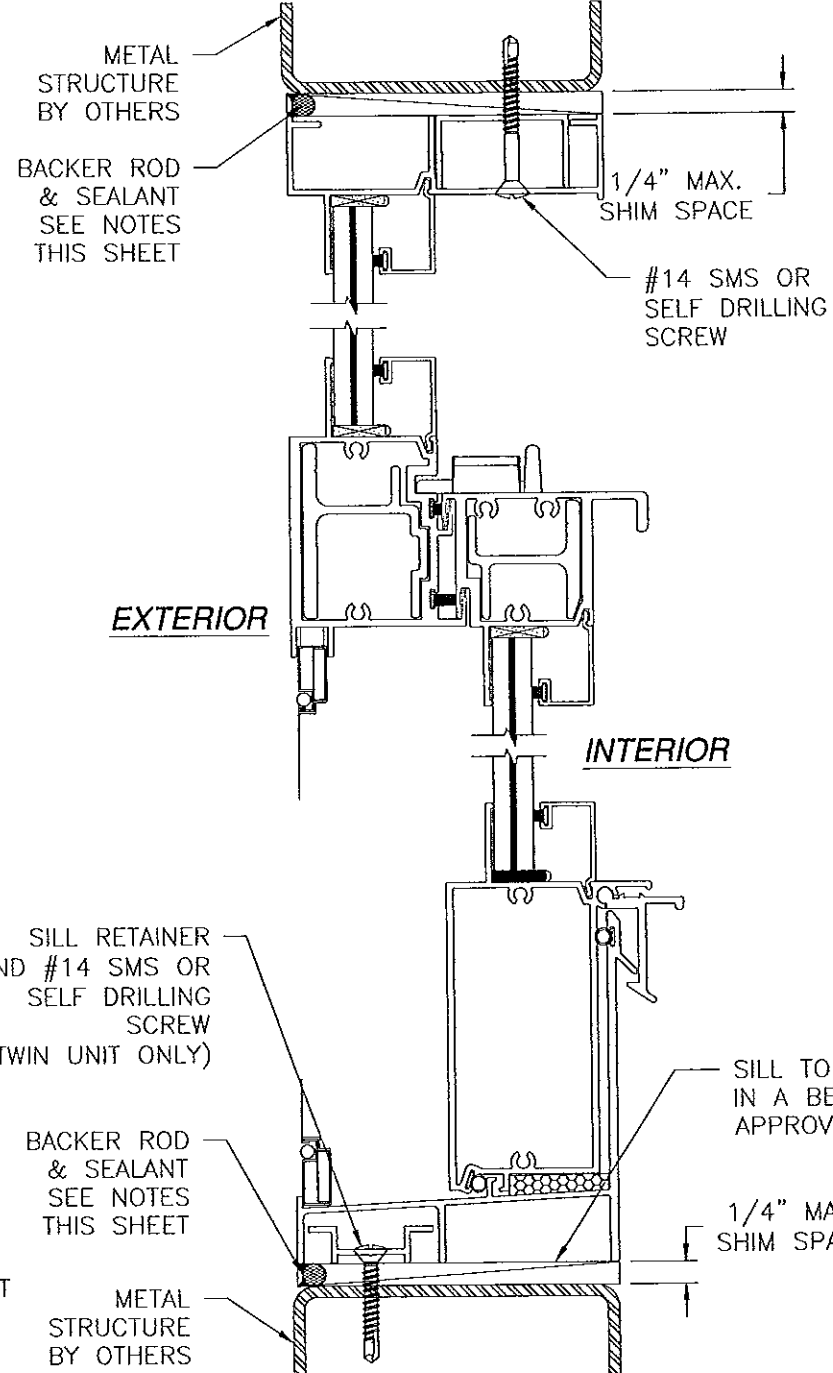
Approved as complying with the Florida Building Code Date <u>March 27, 2014</u> NOAH <u>13-0917-04</u> Miami Dade Product Control By <u>Manuel Perez</u>	WinDoor INCORPORATED		7500 AMSTERDAM DRIVE ORLANDO, FL 32832 Phone: 407.481.8400 Fax: 407.481.0505 www.windoorinc.com	
	4000 ALUMINUM SINGLE HUNG WINDOW SGP EQUAL LEG AND FLANGE - LMI & SMI B.O.M. & CROSS SECTIONS			
	DRAWN: V.L.	DWG NO. 08-02104	REV A	
	SCALE NTS	DATE 06/21/13	SHEET 6 OF 13	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.

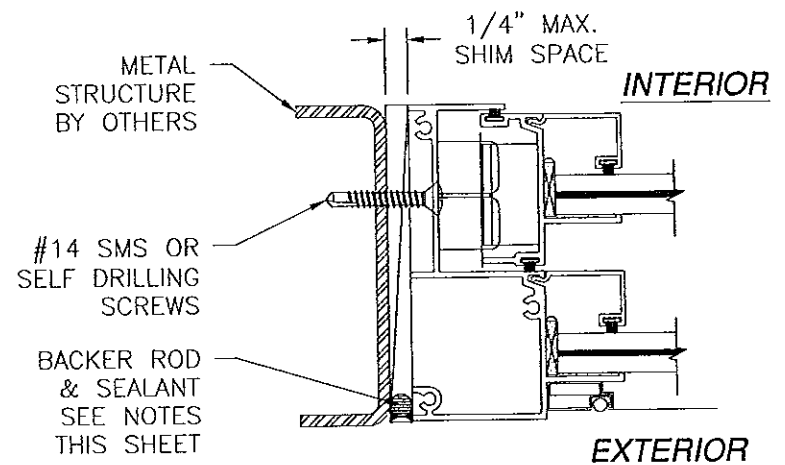


A
7 VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

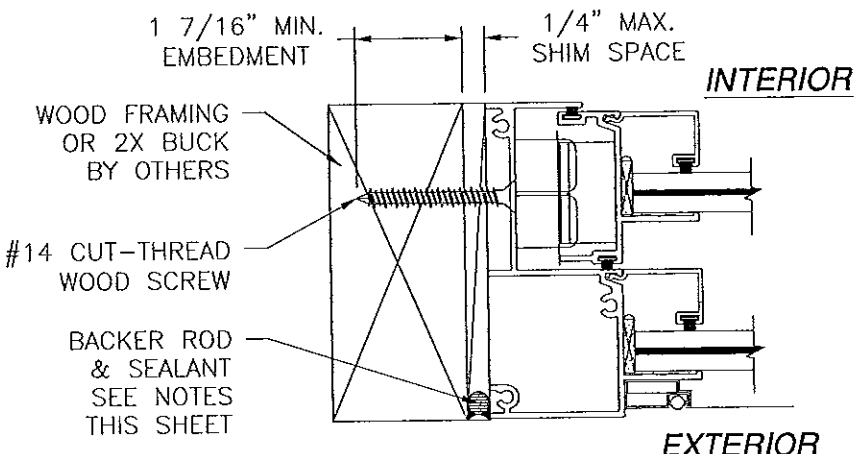
- NOTE:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112.
 3. PERIMETER TO BE SEALED WITH APPROVED SILICONE.



A
7 VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



B
7 JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION



B
7 JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

SIGNED: 01/02/2014

Approved as complying with the
Florida Building Code
Date March 27, 2014
By Manuel Perez
Miami Dade Product Control

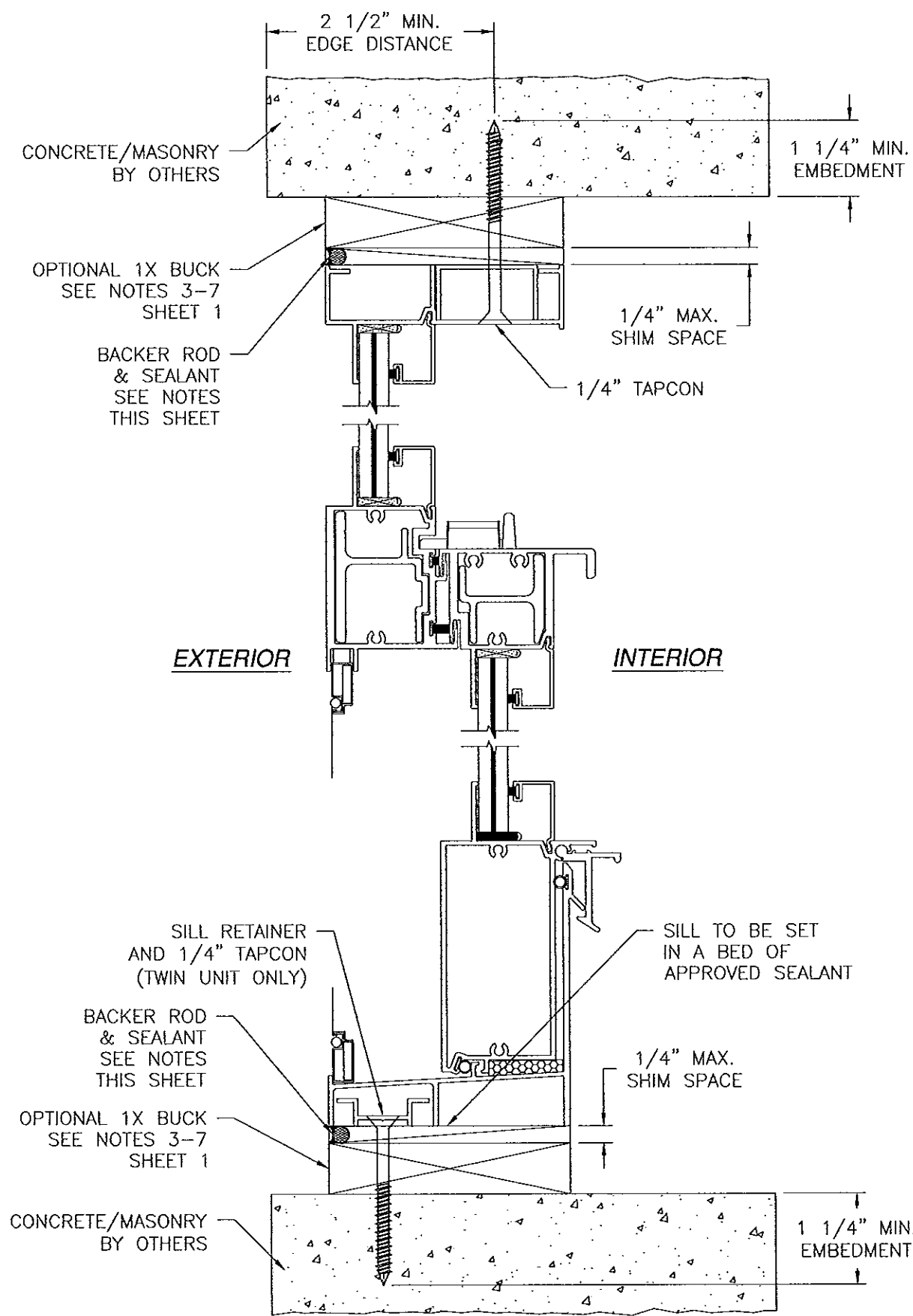
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www.windoorinc.com

4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE - LMI & SMI
FLUSH INSTALLATION DETAILS

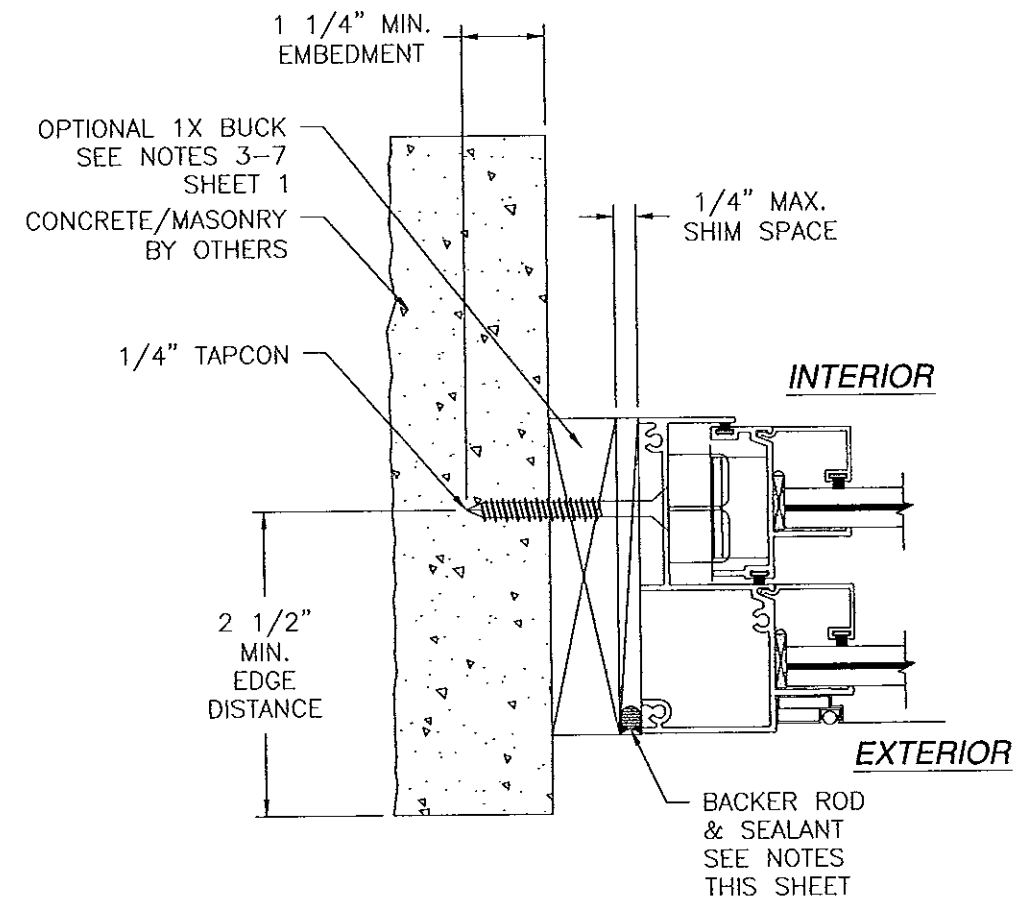
DRAWN:	DWG NO.	REV
V.L.	08-02104	A
SCALE NTS	DATE 06/21/13	SHEET 7 OF 13

LUIS R. LOMAS
LICENSED
No. 62514
STATE OF
FLORIDA
PROFESSIONAL ENGINEER



A
8 VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.



B
8 JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

NOTE:

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3. PERIMETER TO BE SEALED WITH APPROVED SILICONE.

SIGNED: 01/02/2014

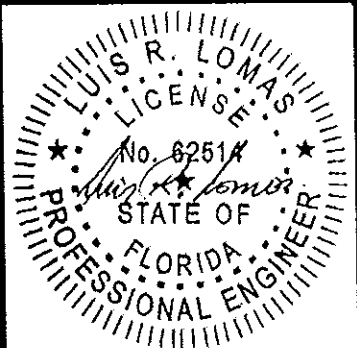
Approved as complying with the
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Date March 21, 2014
By Manuel Perez
Miami Dade Product Control

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INCORPORATED

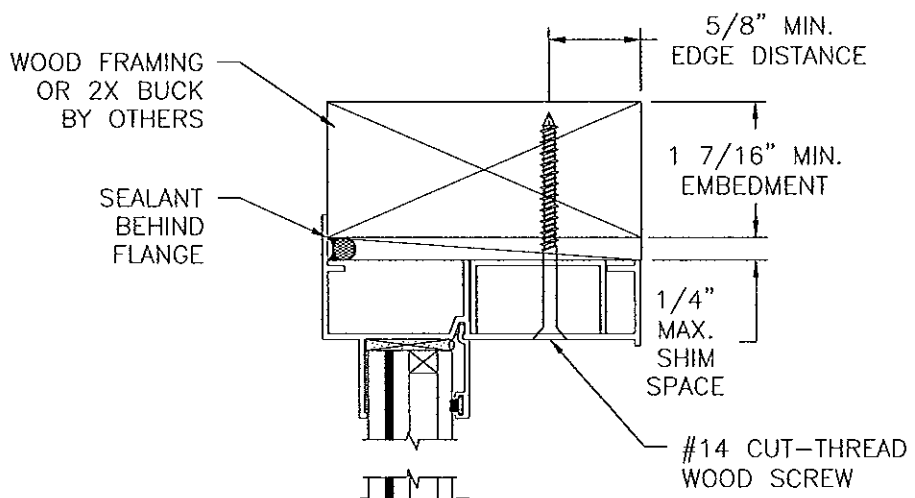
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4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE - LMI & SMI
FLUSH INSTALLATION DETAILS

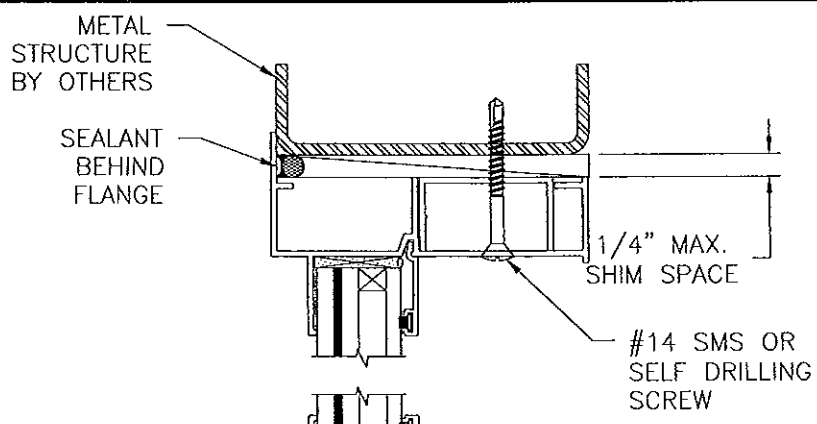
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SCALE NTS	DATE 06/21/13	SHEET 8 OF 13



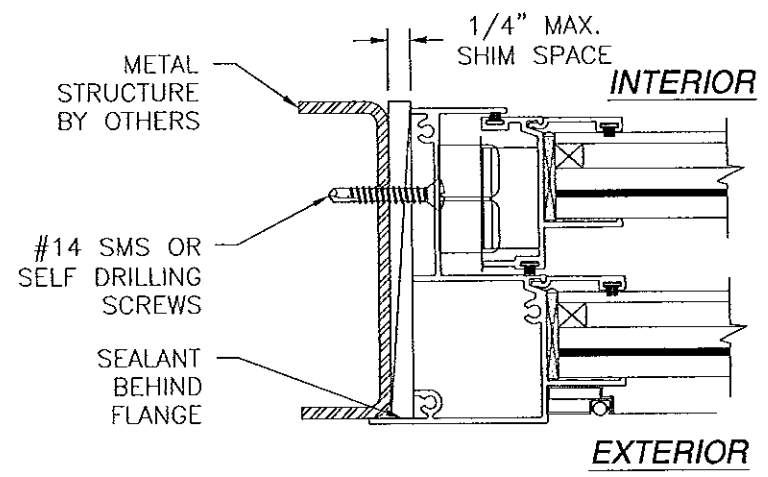
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REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.



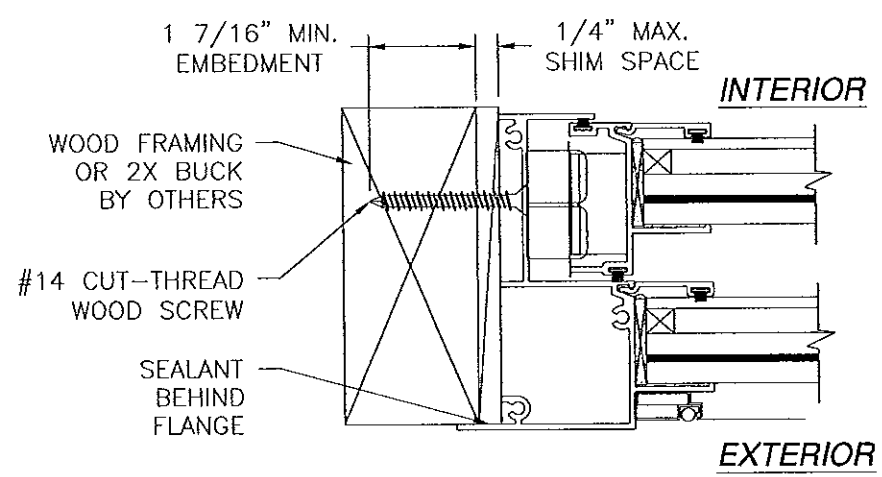
A
9
VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



A
9
VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



B
9
JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION



B
9
JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTE:
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SIGNED: 01/02/2014

Approved as complying with the
Florida Building Code
Date March 27, 2014
By Michael Perez
Miami Dade Product Control

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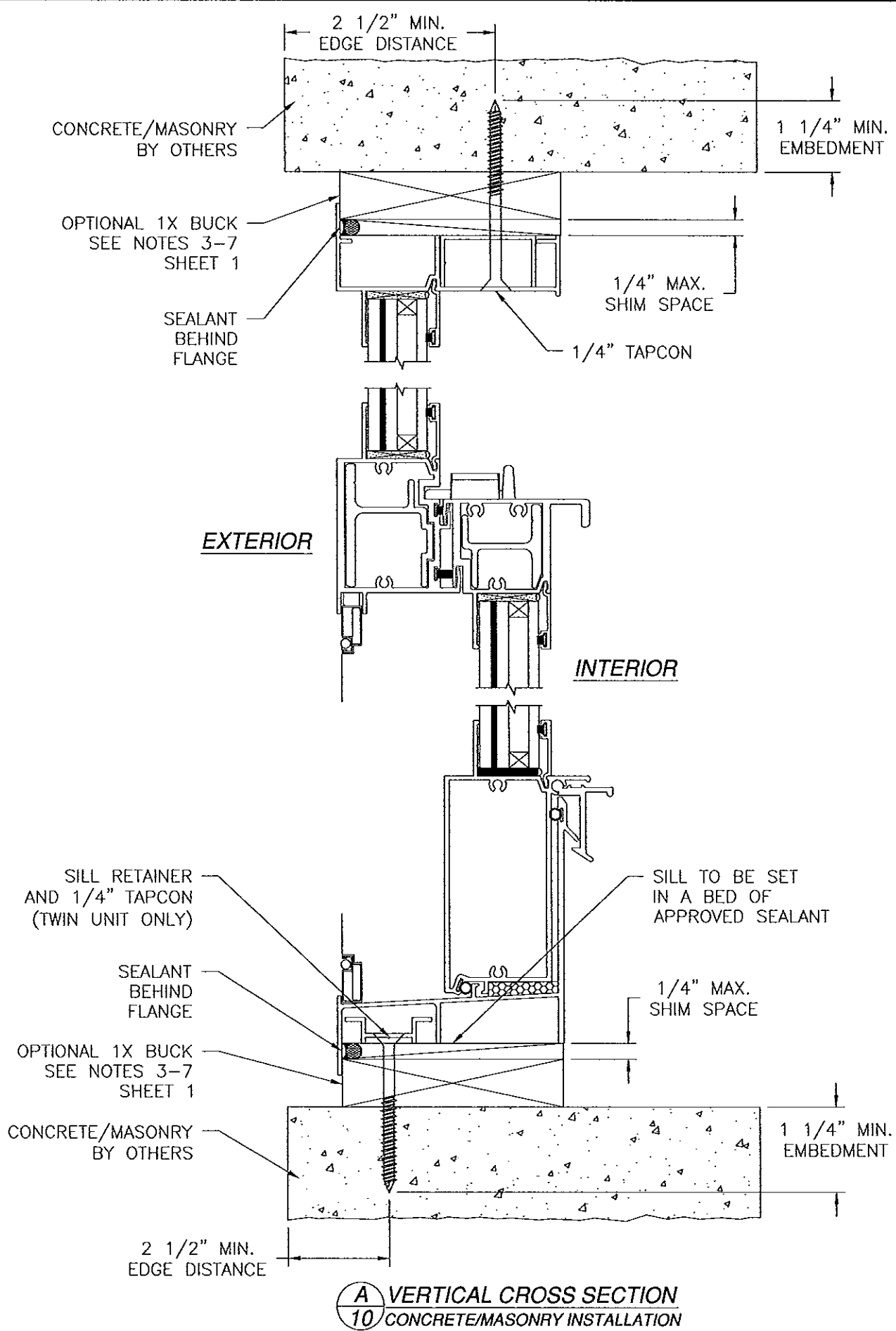
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FLANGE INSTALLATION DETAILS

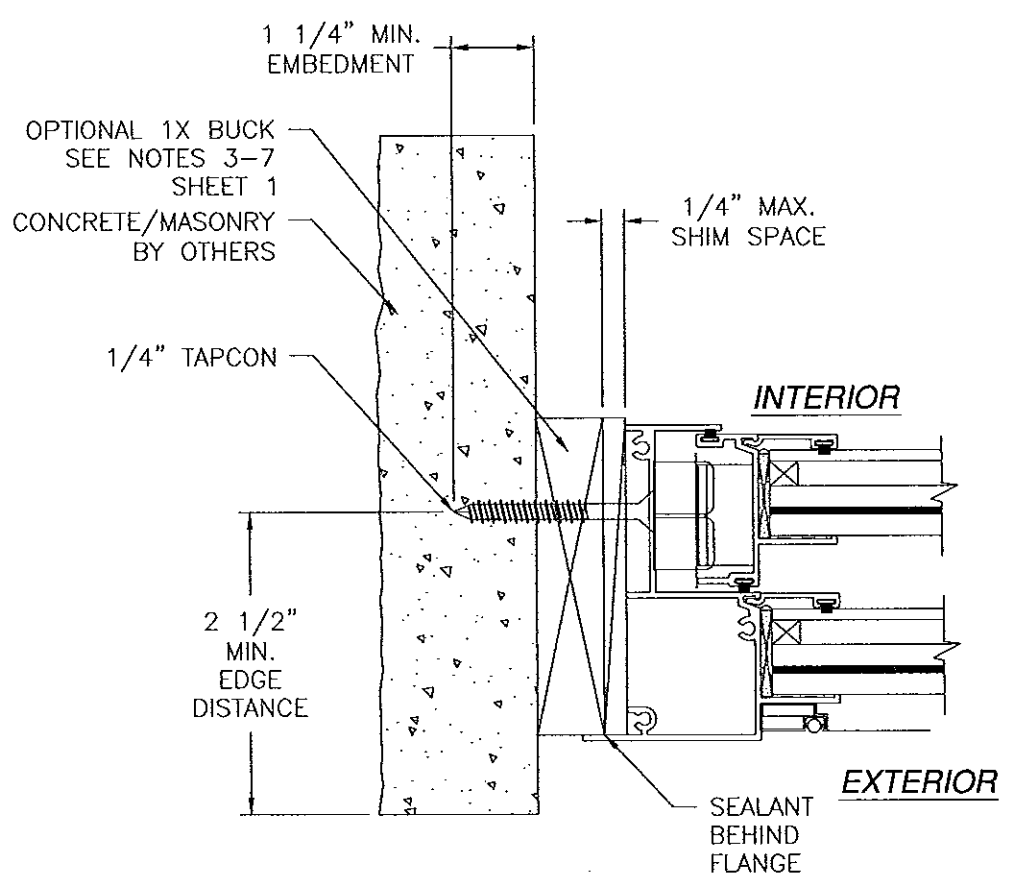
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SCALE NTS	DATE 06/21/13	SHEET 9 OF 13

LUIS R. LOMAS
No. 62514
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.



A VERTICAL CROSS SECTION
10 CONCRETE/MASONRY INSTALLATION



B JAMB INSTALLATION DETAIL
10 CONCRETE/MASONRY INSTALLATION

- NOTE:
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 3. PERIMETER TO BE SEALED WITH APPROVED SILICONE.

SIGNED: 01/02/2014

Approved as complying with the
Florida Building Code
Date March 27, 2014
By Manuel Perez
Miami Dade Product Control

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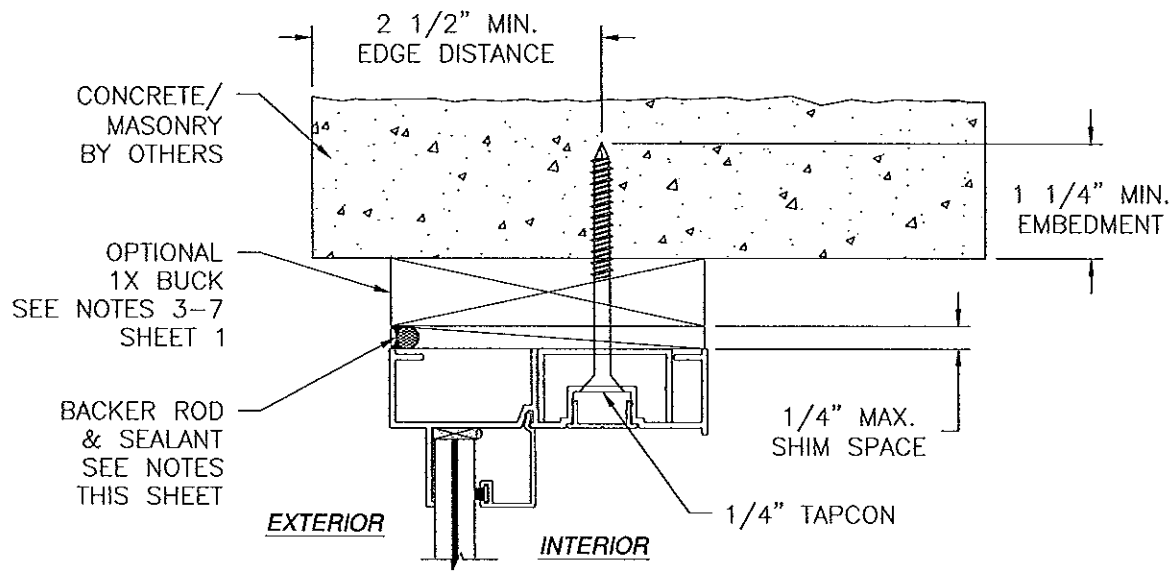
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EQUAL LEG AND FLANGE - LMI & SMI
INSTALLATION DETAILS

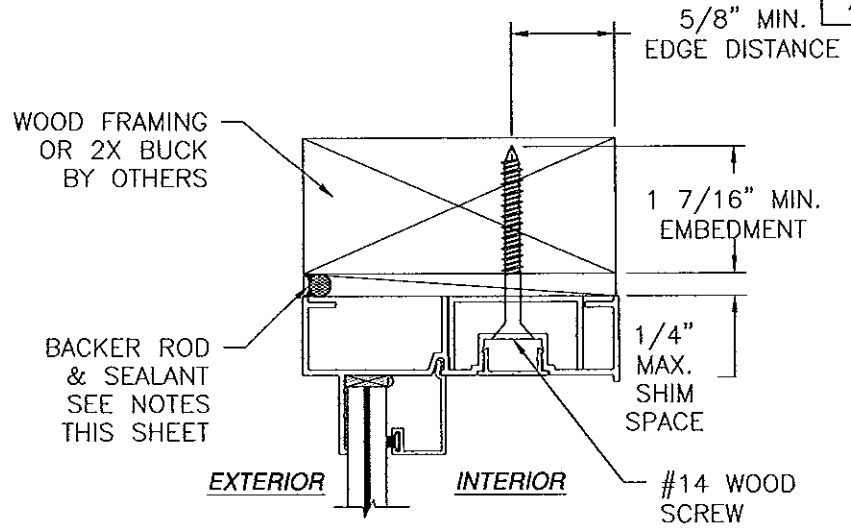
DRAWN: V.L.	DWG NO. 08-02104	REV A
SCALE NTS	DATE 06/21/13	SHEET 10 OF 12

LUIS R. LOMAS
No. 62514
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

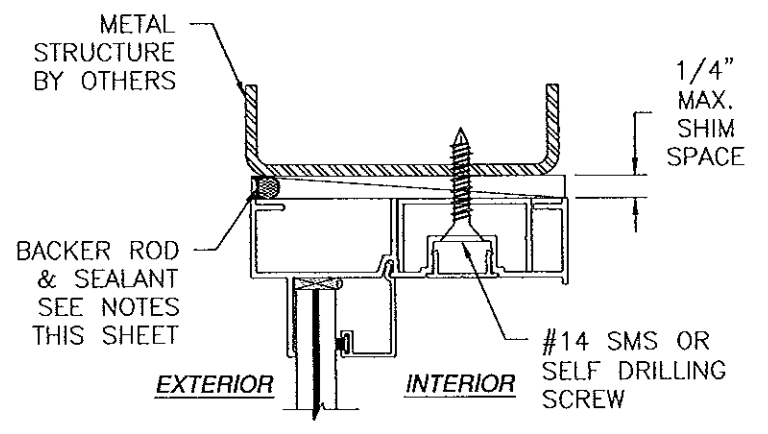
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REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER MD COMMENTS	12/31/13	R.L.



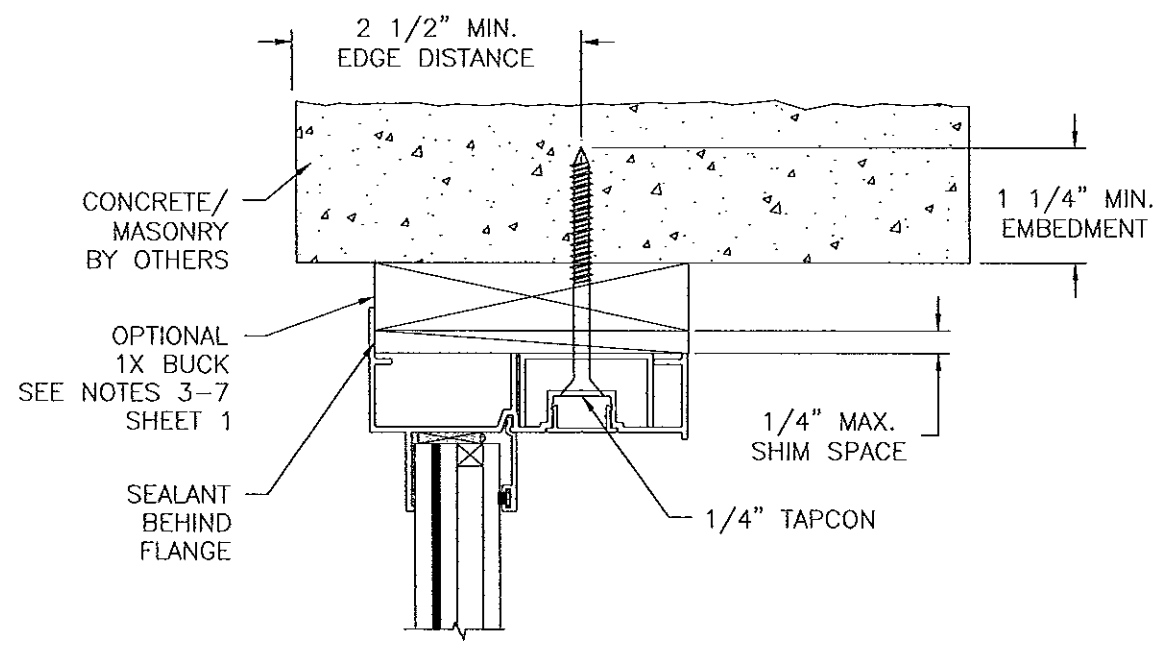
VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION



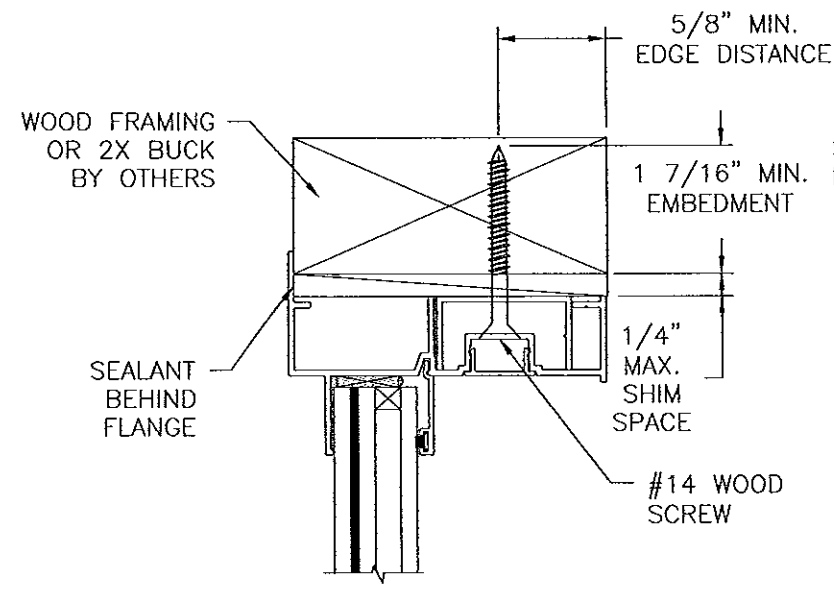
VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



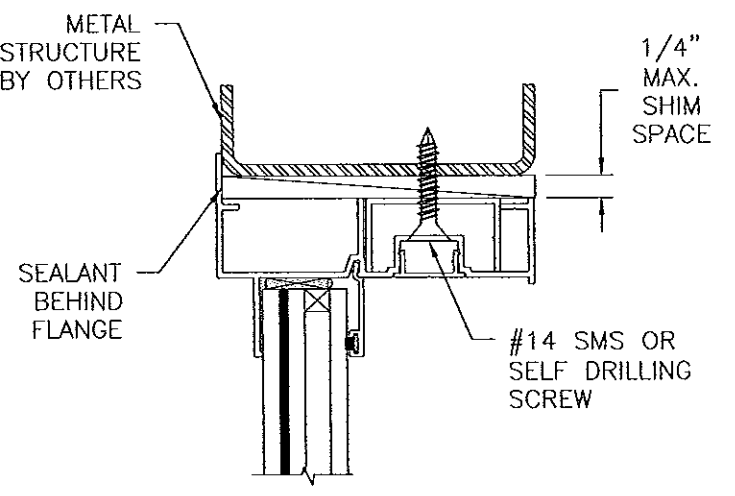
VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION

- NOTE:
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 3. PERIMETER TO BE SEALED WITH APPROVED SILICONE.

Approved as complying with the
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Date March 27, 2014
NOAH 13-09717-09
Miami Dade Product Control
By Manuel Perez

WinDoor

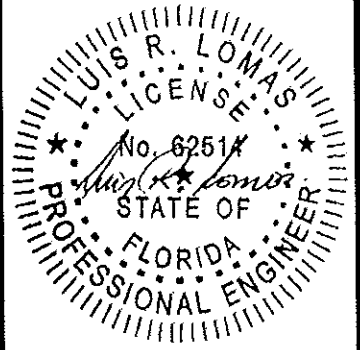
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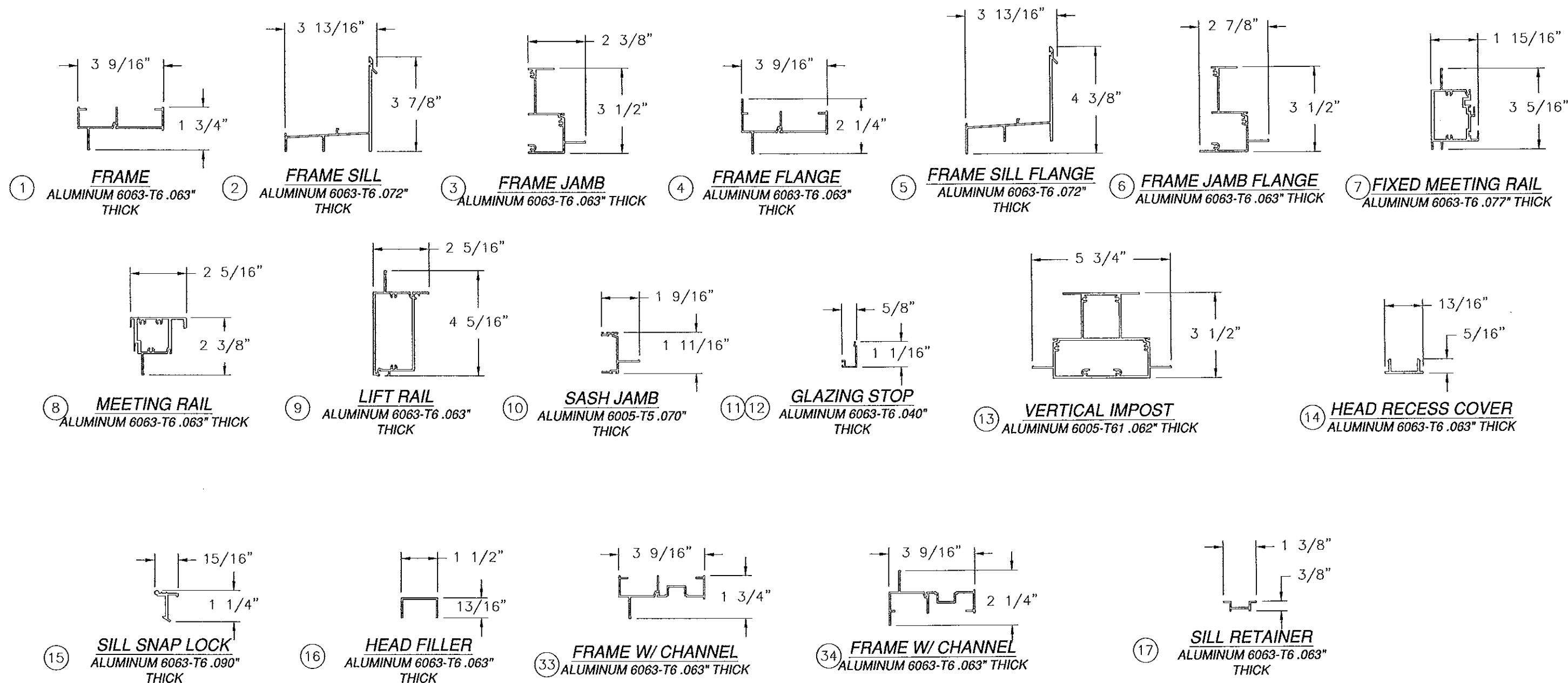
4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE - LMI & SMI
INSTALLATION DETAILS

DRAWN: V.L.	DWG NO. 08-02104	REV A
SCALE NTS	DATE 06/21/13	SHEET 11 OF 13

SIGNED: 01/02/2014



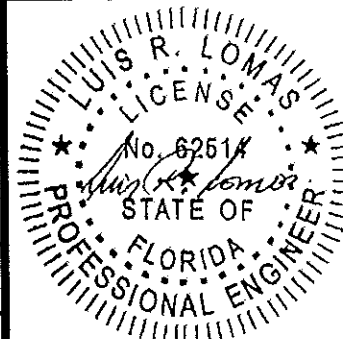
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A	REVISED PER MD COMMENTS	12/31/13	R.L.



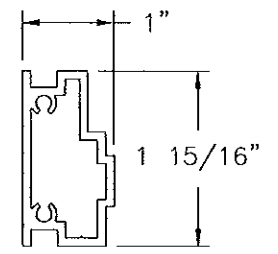
SIGNED: 01/02/2014

Approved as complying with the
Florida Building Code
Date March 27, 2014
NOAH 13-847-09
Miami Date Product Control
By Manuel Perez

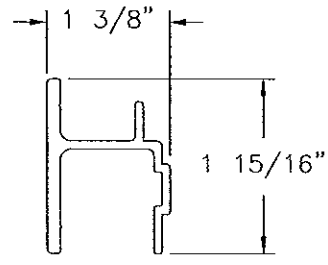
WinDoor INCORPORATED		7500 AMSTERDAM DRIVE ORLANDO, FL 32832 Phone: 407.481.8400 Fax: 407.481.0505 www.windoorinc.com	
4000 ALUMINUM SINGLE HUNG WINDOW SGP EQUAL LEG AND FLANGE - LMI & SMI COMPONENTS			
DRAWN: V.L.	DWG NO. 08-02104	REV A	
SCALE NTS	DATE 06/21/13	SHEET 12 OF 13	



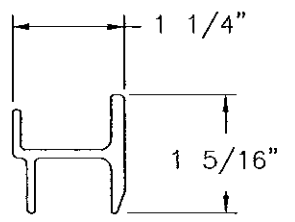
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A	REVISED PER MD COMMENTS	12/31/13	R.L.



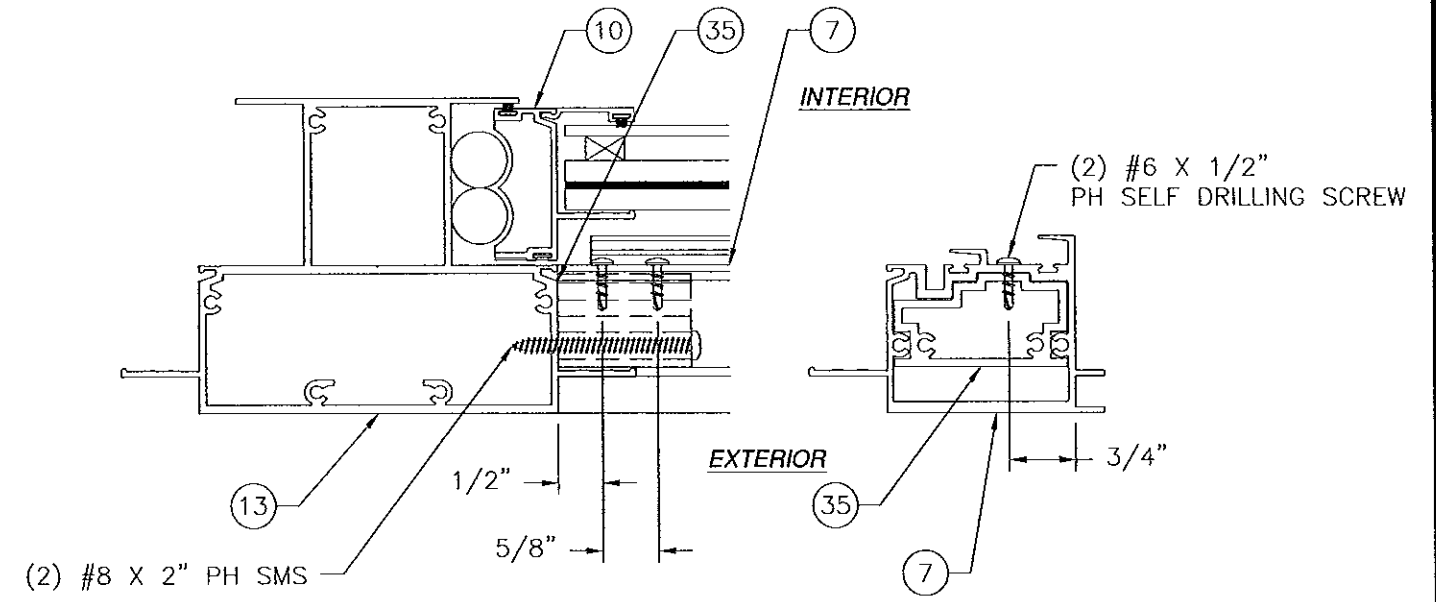
35 **SHEAR BLOCK**
ALUMINUM 6063-T6 .090" THICK



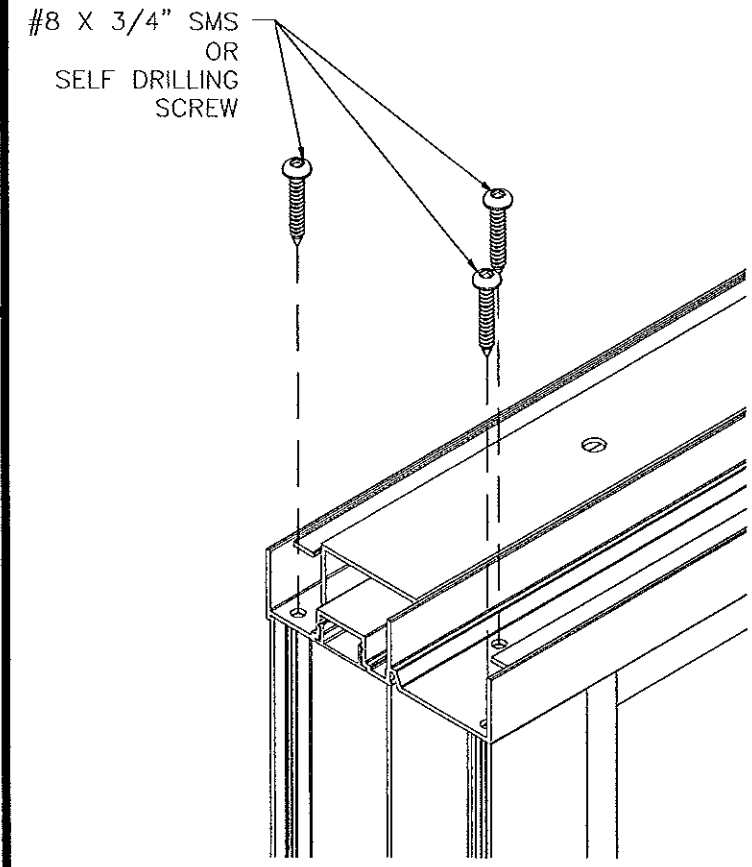
36 **REINFORCEMENT**
ALUMINUM 6005-T61 .090" THICK



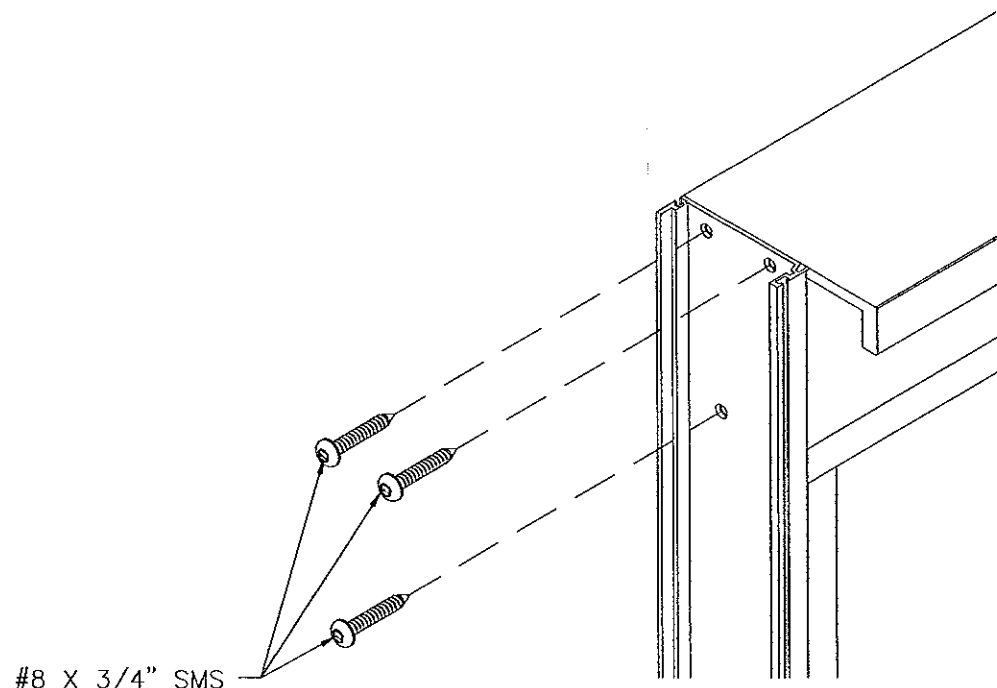
37 **REINFORCEMENT**
ALUMINUM 6005-T61 .090" THICK



DETAIL E
SHEAR BLOCK INSTALLATION



FRAME CORNER DETAIL



#8 X 3/4" SMS
OR
SELF DRILLING
SCREW

SASH CORNER DETAIL

Approved as complying with the
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Date March 27, 2014
NOA# 13-0917-02
Miami Dade Product Control
By [Signature]

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4000 ALUMINUM SINGLE HUNG WINDOW SGP
EQUAL LEG AND FLANGE - LMI & SMI
COMPONENTS

DRAWN: V.L.	DWG NO. 08-02104	REV A
SCALE NTS	DATE 06/21/13	SHEET 13 OF 13

SIGNED: 01/02/2014

